

# POWERFLEX®

PART NUMBER

## PFF85-531

DESCRIPTION

### UPPER ENGINE MOUNT INSERT

#### INSTALLATION GUIDE

#### Contents (parts per pack):

1 x Part A Polyurethane Bush 1 x Part B Polyurethane Bush

1 x Part C Polyurethane Bush 1 x Grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

#### Fitting Instructions:

1. Support the engine from the bottom of the car and remove the upper engine mount.
2. Clean any dirt or corrosion and remove any flash lines from the voids of the mount.
3. Apply some supplied grease into the voids and insert Part A into the voids from the side away from the mounting bracket (Figure 3).
4. Fit Part B into the top voids closer to the mounting bracket (Figure 3).
5. Slide Part C from top of the mounting bracket and lock the pins of Part C into the pin holes on Part A to secure the two together.
6. Re-fit the upper engine mount to the vehicle.
7. Tension all hardware to manufacturers recommended torque settings.



FRONT



BACK

Figure 1 - profile of the Upper engine mount that uses this insert.

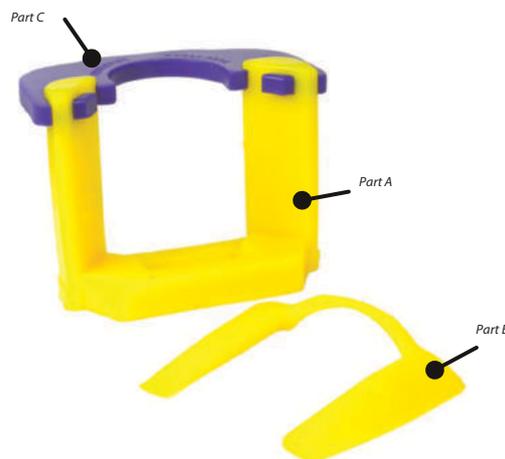


Figure 2 - showing how A and C polyurethane inserts should fit together



Figure 4 - showing all polyurethane inserts fitted inside the upper engine mount

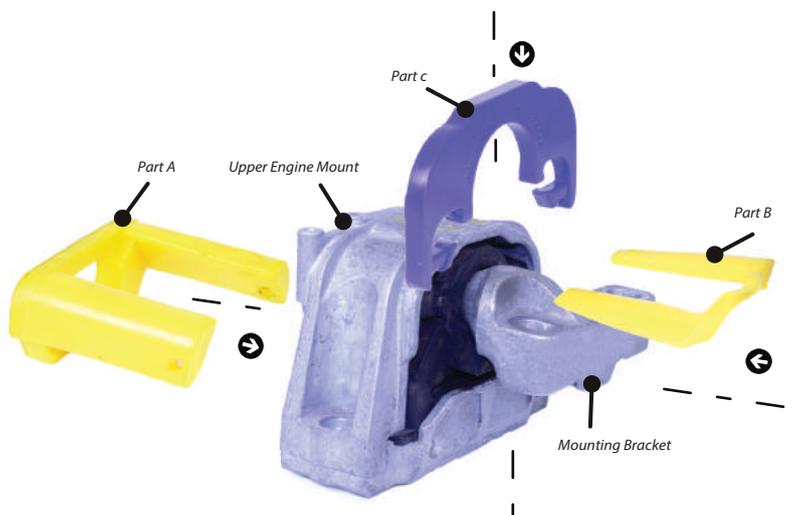


Figure 3 - exploded view showing where all inserts fit inside the upper engine mount