

# POWERFLEX®

PART NUMBER  
**PFF32-402**

DESCRIPTION  
**FRONT ARM REAR BUSH**

## INSTALLATION GUIDE

### Product description:

The bush comes with inserts that reduce the flexibility of the bush that can be fitted to change the handling characteristics for increased stiffness.

### Contents (parts per pack):

- 4 x Polyurethane bushes, 2A, 2B
- 4 x Polyurethane inserts, 2AA, 2BB
- 2 x Stainless steel sleeves
- 1 x grease



*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:*

- all work to be carried out by a licensed technician;
  - all safety precautions adhered to;
  - wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.*

### Fitting Instructions:

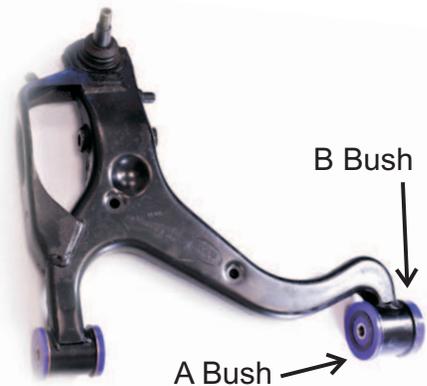
1. Remove original bush from the arm, clean any dirt and rust from bore in arm.
2. Push in the A bush from the inside of the arm, aligning the arrows on the bush with the arm. Push in the B bush from the outside of the arm, again aligning the arrows. Apply some of the supplied grease to the bore of the bush.
3. Push the sleeve into the bush.
4. Refit arm to the car and tension all hardware to manufacturers recommended torque settings. Wheel alignment will need to be adjusted.
5. To reduce the flexibility of the bush, add the supplied polyurethane insert into the corresponding bush. Fit the deeper insert into the B bush and the narrower insert into the A bush.



Align arrows on bush with arm



Fit insert (Optional)



B Bush

A Bush